SAFETY DATA SHEET

FROMASE® 220 XL

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
Product name : FROMASE® 220 XL
Internal code : WW37343
Synonyms : Liquid enzyme (enzyme protein).
Chemical formula : Not applicable.

1.2 Relevant identified uses of the substance or mixture and uses advised against
Recommended use : This product is an enzymatic preparation used in the food industry.

1.3 Details of the supplier of the safety data sheet
Supplier : DSM Food Specialties B.V.
P.O. Box 1
2600 MA Delft
The Netherlands
Telephone no. : +31 15 279 2865
Fax no. : +31 15 279 3670

e-mail address of person responsible for this SDS : Info.Worlwide@dsm.com

1.4 Emergency telephone number
Emergency telephone number : +31 15 279 2380

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Product definition : Mixture
Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]
Resp. Sens. 1, H334
See Section 16 for the full text of the H statements declared above.
Classification according to Directive 1999/45/EC [DPD]
The product is classified as dangerous according to Directive 1999/45/EC and its amendments.
Classification : R42
See Section 16 for the full text of the R-phrases declared above.

2.2 Label elements
Hazard pictograms :

Signal word : Danger
Hazard statements : H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary statements
Prevention : In case of inadequate ventilation wear respiratory protection. Avoid breathing vapour.
Response : IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or physician.
Storage : Not applicable.
Disposal : Not applicable.
Hazardous ingredients : endopeptidase

2.3 Other hazards
Other hazards which do not result in classification : Not available.
SECTION 3: Composition/information on ingredients

Substance/mixture : Mixture

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Identifiers</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
</table>
| endopeptidase          | EC: 232-642-4  
CAS: 9001-92-7  
Index: 647-014-00-9 | 1 - 10 | Xi; R36/37/38 R42  
See Section 16 for the full text of the R-phrases declared above.  
Skin Irrit. 2, H315  
Eye Irrit. 2, H319  
Resp. Sens. 1, H334  
STOT SE 3, H335  
See Section 16 for the full text of the H statements declared above. |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

IUB number : endopeptidase; 3.4.2.x.xx. There is no general IUB number for proteinases. But all these enzymes fall under the 3.4.2.xx category.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In the event of any complaints or symptoms, avoid further exposure.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : Adverse symptoms may include the following: wheezing and breathing difficulties asthma

Skin contact : No specific data.

Ingestion : Prolonged or repeated skin contact may be irritating.
4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Small fire

Suitable: Use dry chemical or CO₂.

Not suitable: None known.

Large fire

Suitable: Use extinguishing media suitable for surrounding materials.

Not suitable: None known.

5.2 Special hazards arising from the substance or mixture

Hazard from the substance or mixture: If a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous combustion products: In case of fire, may produce toxic and/or corrosive decomposition products.

5.3 Advice for firefighters

Special protective actions for fire-fighters: Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: Specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

6.4 Reference to other sections: See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling
Safety Data Sheet FROMASE® 220 XL

**Protective measures**
Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene**
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**7.2 Conditions for safe storage, including any incompatibilities**
Store between the following temperatures: 4 to 8°C (39.2 to 46.4°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. Keep in a cool and dry place. The product must be stored in the original, sealed containers

**Packaging materials**
**Suitable**
Polyethylene, high density (PEHD).

**7.3 Specific end use(s)**
**Recommendations**
Not available.

**Industrial sector specific solutions**
Not available.

**SECTION 8: Exposure controls/personal protection**
The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**8.1 Control parameters**

**Occupational exposure limits**
No exposure limit value known.

**Recommended monitoring procedures**
If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

**Derived effect levels**
No DELs available.

**Predicted effect concentrations**
No PECs available.

**8.2 Exposure controls**
**Appropriate engineering controls**
Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Individual protection measures**

**Hygiene measures**
Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**

**Hand protection**
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. >8 hours (breakthrough time): Nitril rubber, butyl rubber, neoprene, Viton®. Replace damaged gloves.

**Skin and body**
Chemical-resistant protective suit.

**Respiratory protection**
Self-contained breathing apparatus. - air fed respirator.

**Environmental exposure controls**
Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Colour</td>
<td>Colourless to brown. (product colour may vary from batch to batch)</td>
</tr>
<tr>
<td>Odour</td>
<td>Slight fermentation odour.</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>4 to 7 (Concentration 100%)</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available.</td>
</tr>
<tr>
<td>Softening range</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Burning time</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Burning rate</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Density (g/cm³)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Bulk density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility</td>
<td>Easily soluble in the following materials: cold water.</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility at room temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not available.</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

9.2 Other information

Remarks : More detailed information with regard to the color and pH can be requested from the supplier.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : No specific data.

10.6 Hazardous decomposition products : No specific data.
SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Endopeptidase</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;5000 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Conclusion/Summary: Not available.

Acute toxicity estimates: Not available.

Irritation/Corrosion

Conclusion/Summary

- Eyes: Not available.
- Skin: Not available.
- Respiratory: Not available.
- Sensitisation: Not available.

Mutagenicity

Conclusion/Summary: Not available.

Carcinogenicity

Conclusion/Summary: Not available.

Reproductive toxicity

Conclusion/Summary: Not available.

Teratogenicity

Conclusion/Summary: Not available.

Specific target organ toxicity (single exposure)

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Endopeptidase</td>
<td>Category 3</td>
<td>Not determined</td>
<td>Respiratory tract irritation</td>
</tr>
</tbody>
</table>

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Potential acute health effects

- Eye contact: No known significant effects or critical hazards.
- Inhalation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact: No known significant effects or critical hazards.
- Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact: No specific data.
- Inhalation: Adverse symptoms may include the following: wheezing and breathing difficulties asthma.
- Skin contact: No specific data.
- Ingestion: No specific data.
- General: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity: No known significant effects or critical hazards.
- Mutagenicity: No known significant effects or critical hazards.
- Teratogenicity: No known significant effects or critical hazards.
- Developmental effects: No known significant effects or critical hazards.
- Fertility effects: No known significant effects or critical hazards.
SECTION 12: Ecological information

12.1 Toxicity
Conclusion/Summary : Not available.

12.2 Persistence and degradability
Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

12.4 Mobility in soil
Soil/water partition coefficient (Koc) : Not available.
Mobility : Not available.

12.5 Results of PBT and vPvB assessment
PBT : Not applicable.
vPvB : Not applicable.

12.6 Other adverse effects
Remarks : The preparation is believed not to be dangerous to the environment with respect to mobility, persistence and degradability, bio-accumulative potential, aquatic toxicity and other data relating to eco-toxicity.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods
Product
Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spill material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste
Packaging
Methods of disposal : The classification of the product may meet the criteria for a hazardous waste.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spill material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

<table>
<thead>
<tr>
<th>14.1 UN number</th>
<th>ADR/RID</th>
<th>ADN/ADNR</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.2 UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.3 Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.4 Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>
SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Not applicable.

15.2 Chemical Safety Assessment

Not applicable.

SECTION 16: Other information

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Resp. Sens. 1, H334</td>
<td>Calculation method</td>
</tr>
</tbody>
</table>

Full text of abbreviated H statements

- H315: Causes skin irritation.
- H319: Causes serious eye irritation.
- H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H335: May cause respiratory irritation.

Full text of classifications [CLP/GHS]

- Eye Irrit. 2, H319: SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
- Resp. Sens. 1, H334: RESPIRATORY SENSITIZATION - Category 1
- Skin Irrit. 2, H315: SKIN CORROSION/IRRITATION - Category 2
- STOT SE 3, H335: SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) [Respiratory tract irritation] - Category 3

Full text of abbreviated R phrases

- R36/37/38: Irritating to eyes, respiratory system and skin.
- R42: May cause sensitisation by inhalation.

Full text of classifications [DSD/DDP]

- Xi - Irritant

Alterations compared to the previous version

- Alterations compared to the previous version are marked with a little (blue) triangle.

Abbreviations and acronyms

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DNEL = Derived No Effect Level
- EUH = European Union Guidance (for general information)
- PNEC = Predicted No Effect Concentration
- RN = REACH Registration Number

Sources of key data

- Literature data and/or investigation reports are available through the manufacturer.

Internal code

- WW37343

Training advice

- Handling of this substance or preparation is restricted to skilled personnel only. Safe handling of enzymes is detailed in 'AMFEP Guide to the Safe handling of Enzymes' (www.amfep.org).

 Notice to reader

The information contained in the Safety Data Sheet is based on our data available on the date of publication. The information is intended to aid the user in controlling the handling risks; it is not to be construed as a warranty or specification of the product quality. The information may not be or may not altogether be applicable to combinations of the product with other substances or to particular applications. The user is responsible for ensuring that appropriate precautions are taken and for satisfying themselves that the data are suitable and sufficient for the product's intended purpose. In case of any unclarity we advise consulting the supplier or an expert.
Safety Data Sheet  FROMASE® 220 XL

History
Date of printing : 12 June 2012.
Date of issue : 12 June 2012
Version : 3